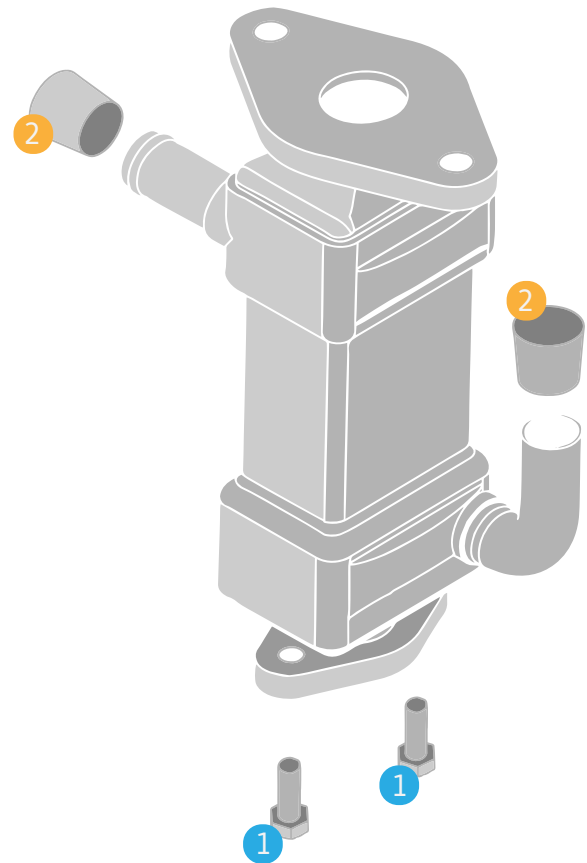


Cleaning Procedure

- 1. CAUTION:** Read the safety information on the cleaner label. **Always wear gloves!**
- Place the rubber stoppers in the inlet and outlet to plug them.
- Thread the two M8 screws used for mounting the EGR cooler to the outlet tube in to the flange end of the EGR cooler. This serves as a spacer between the bottom of the heated bath and the EGR cooler.
- Mix **1 part EGR Cleaner to 3 parts water**. For a final volume of 1 gallon, use 1 quart EGR Cleaner.
- Place EGR cooler upright in the cleaning bath so deposits fall to the bottom.
- Let soak for 2 ½ hours at a **temperature of 180° F**.
- Drain the EGR cleaner solution from the EGR cooler.
- After all deposits have been removed, rinse and dry the EGR cooler.

Notes

The recommended service interval for the EGR cooler is 3000 hours. If the EGR cooler remains in service past the recommended 3000 hours, the difficulty of cleaning and time required to clean increases.



- 1** Thread the two screws used for mounting to the outlet tube into the flange end.
- 2** Use rubber stoppers to plug inlet and outlet ports.

TB-37-203-799

Products included in kit

PART NUMBER	DESCRIPTION	QTY
TB-37-33-4086	RUBBER PLUG 0.625	2
TB-37-33-4963	EGR VALVE IN GASKET	1
TB-37-33-4964	EGR COOLER TO EXHAUST GASKET	1
TB-37-33-4965	EGR PIPE GASKET	1
TB-37-33-4967	EGR VALVE OUT GASKET	1
TB-37-33-4968	EGR COOLER TO ELBOW GASKET	1
TB-EGR-CLEANER	TBP EGR CLEANER	1

Thermo By Products offers a elongated pot to heat the cleaner to 180° F. Compatible with gas, electric and induction stoves.

TB-37-EGRPOT
4Qt SS Pot



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