

## TB-37-13-2576 Water Pump Installation Instructions for Precedent Units with 488 engine

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• This New Water Pump <u>REQUIRES</u> replacement of the adapter plate. A newly Modified Adapter plate (TB-37-13-2026) is INCLUDED with the New Water Pump (TB-37-13-2576).



- 1. Remove the 3 bolts holding existing adapter plate.
- 2. Remove any existing RTV or gasket adhesive from cylinder head.
- 3. Install New adapter Gasket with high temp RTV and install the New adapter plate and torque bolts to 11 Ft lbs (15 Nm)

• The Adapter (TB-37-13-2026) is located between the cylinder head and water pump. (see photo below)

